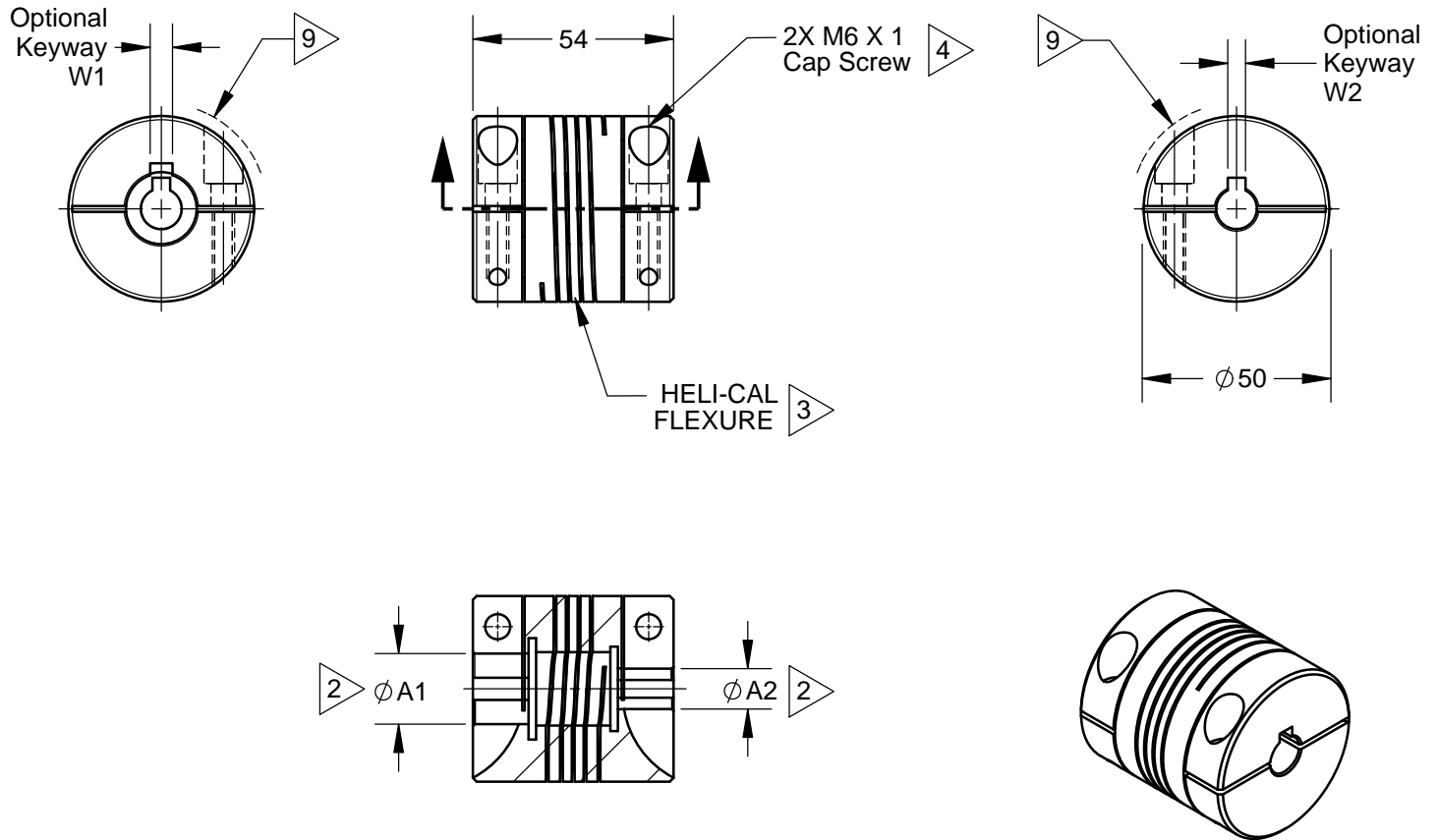


NOTES:

- 1 Refer to Secondary Sheet for Tabulated Data.
- 2 $\phi A1$ and $\phi A2$ shafts may near butt except:
 When any Bore $> \phi 20.00$ the component shaft MAX penetration is 16.89
 or
 when both Bores $> \phi 20.00$ the component shaft MAX penetration is 16.89 & the MIN shaft end to shaft end is 20.22.
- 3 Hubs and HELI-CAL FLEXURE are made from a single piece of material.
- 4 Integral Clamp attachment, hex. socket, ISO std., cap screw furnished: both hubs.
- 5 Backlash: None. No lubrication required.
- 6 Permitted axial motion from free length: ± 0.25
- 7 RPM: Up to 10,000, depending upon application.
- 8 Working torque ratings are based upon continuous duty with noted misalignments applied separately and may be increased with improved alignment: Refer to Tabulated Data
- 9 Permissible shaft misalignment:
 Angular, up to 5°
 Offset, up to 0.25 (FIM, 0.50)
- 10 Part will have a $\phi 56.85$ clearance on both ends when any Bore $> \phi 25.00$ thru $\phi 32.11$.
- 11 Weight based on WAC50-24K4-11mmQ4



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11-25-14	---	ECR#14102000 Added calc. weight	DCE	EK
08-13-13	---	Redrawn in Solidworks	CL	JAJ/EK
12-01-09	---	Finish was Chromic Acid Anodize; Updated GD&T	HG	MC
DATE	LTR	REVISION	APVR	

Unless otherwise specified all tolerances and dimensions are in millimeters.

Inch	Metric
X/XX \pm 1/64	X \pm 0.5mm
.XX \pm .01	X.X \pm 0.25mm
.XXX \pm .005	X.XX \pm 0.15mm

Angles $\pm 2^\circ$

Break sharp corners 0.25 MAX
 All surface finish 63 roughness
 Do Not Scale Drawing

		901 West McCoy Lane SANTA MARIA, CA. 93456 U.S.A. PHONE (805) 928-3851 FSC13201	
		HELICAL PRODUCTS COMPANY	
DRAWN BY	DATE	TITLE	
BJM	09-10-99	HELICAL FLEXIBLE SHAFT COUPLING	
CHECKED BY	DATE	MATL	
MC	09-20-99	7075-T6 Aluminum Alloy	
APPRVD BY	DATE	FINISH	
DH	09-28-99	Anodize IAW HPS1000	
WEIGHT (calculated)		DRAWING NUMBER	
224 g		WAC50	
SHEET 1 of 3		REV	

TABULATED DATA

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MATERIAL: 7075-T6 Aluminum Alloy

FINISH: Anodize IAW HPS1000

Drawing Number

WAC50

REV

DO NOT SCALE DRAWING

SHT 2 of 3

ITEM DESCRIPTION (Part Number)	BORE SIZES		TORQUES (Nm)			KEYWAY Width	
	TOLERANCE		Momentary Dynamic	Non- Reversing	Shock or Reversing	TOLERANCE	
	$\phi A1$	$\phi A2$				$\phi W1$	$\phi W2$
WAC50-14mm-10mm	14.00mm	10.00mm	19	10	5	---	---
WAC50-14mm-11mm	14.00mm	11.00mm	19	10	5	---	---
WAC50-14mm-14mm	14.00mm	14.00mm	19	10	5	---	---
WAC50-15mm-10mm	15.00mm	10.00mm	19	9	5	---	---
WAC50-20-10	.625in	.313in	18	9	5	---	---
WAC50-16mm-16	16.00mm	.500in	18	9	5	---	---
WAC50-16mm-14mm	16.00mm	14.00mm	18	9	5	---	---
WAC50-16mm-20	16.00mm	.625in	18	9	5	---	---
WAC50-16mm-16mm	16.00mm	16.00mm	18	9	5	---	---
WAC50-16mmQ5-16mmQ5	16.00mm	16.00mm	18	9	5	5.00mm	5.00mm
WAC50-17mm-17mm	17.00mm	17.00mm	17	8	4	---	---
WAC50-18mm-10mm	18.00mm	10.00mm	17	8	4	---	---
WAC50-18mm-12mm	18.00mm	12.00mm	17	8	4	---	---
WAC50-18mm-16	18.00mm	.500in	17	8	4	---	---
WAC50-18mmQ6-16	18.00mm	.500in	17	8	4	6.00mm	---
WAC50-18mm-16mm	18.00mm	16.00mm	17	8	4	---	---
WAC50-18mm-18mm	18.00mm	18.00mm	17	8	4	---	---
WAC50-19mm-10mm	19.00mm	10.00mm	17	8	4	---	---
WAC50-19mm-11mm	19.00mm	11.00mm	17	8	4	---	---
WAC50-19mm-12mm	19.00mm	12.00mm	17	8	4	---	---
WAC50-19mmQ6-12mmQ4	19.00mm	12.00mm	17	8	4	6.00mm	4.00mm
WAC50-19mm-16	19.00mm	.500in	17	8	4	---	---
WAC50-19mm-14mm	19.00mm	14.00mm	17	8	4	---	---
WAC50-19mmQ6-20K4	19.00mm	.625in	17	8	4	6.00mm	.188in
WAC50-19mm-16mm	19.00mm	16.00mm	17	8	4	---	---
WAC50-19mm-19mm	19.00mm	19.00mm	17	8	4	---	---
WAC50-24K4-11mmQ4	.750in	11.00mm	17	8	4	.188in	4.00mm
WAC50-20mm-10mm	20.00mm	10.00mm	17	8	4	---	---
WAC50-20mm-12mm	20.00mm	12.00mm	17	8	4	---	---
WAC50-20mm-14mm	20.00mm	14.00mm	17	8	4	---	---
WAC50-20mm-15mm	20.00mm	15.00mm	17	8	4	---	---
WAC50-20mm-16mm	20.00mm	16.00mm	17	8	4	---	---
WAC50-20mmQ6-16mmQ5	20.00mm	16.00mm	17	8	4	6.00mm	5.00mm
WAC50-20mm-19mm	20.00mm	19.00mm	17	8	4	---	---
WAC50-20mm-20mm	20.00mm	20.00mm	17	8	4	---	---

TABULATED DATA

Copyright HELICAL PRODUCTS CO

MATERIAL: 7075-T6 Aluminum Alloy

FINISH: Anodize IAW HPS1000

Drawing Number

WAC50

REV

DO NOT SCALE DRAWING

SHT 3 of 3

ITEM DESCRIPTION (Part Number)	BORE SIZES		TORQUES (Nm)			KEYWAY Width	
	TOLERANCE		Momentary Dynamic	Non- Reversing	Shock or Reversing	TOLERANCE	
	$\phi A1$	$\phi A2$				W1	W2
WAC50-22mm-16	22.00mm	.500in	17	8	4	---	---
WAC50-22mm-16mm	22.00mm	16.00mm	17	8	4	---	---
WAC50-22mm-19mm	22.00mm	19.00mm	17	8	4	---	---
WAC50-22mm-20mm	22.00mm	20.00mm	17	8	4	---	---
WAC50-22mmQ6-20mmQ6	22.00mm	20.00mm	17	8	4	6.00mm	6.00mm
WAC50-24mmQ8-12mmQ6	24.00mm	12.00mm	17	8	4	8.00mm	6.00mm
WAC50-24mm-14mm	24.00mm	14.00mm	17	8	8	---	---
WAC50-24mmQ8-20K4	24.00mm	.625in	17	8	4	8.00mm	.188in
WAC50-24mm-19mm	24.00mm	19.00mm	17	8	4	---	---
WAC50-25mm-12	25.00mm	.375in	17	8	4	---	---
WAC50-25mm-16mm	25.00mm	16.00mm	17	8	4	---	---
WAC50-25mm-22mm	25.00mm	22.00mm	17	8	4	---	---
WAC50-25mm-25mm	25.00mm	25.00mm	17	8	4	---	---
WAC50-32-20	1.000in	.625in	17	8	4	---	---
WAC50-32-24K4	1.000in	.750in	17	8	4	---	.188in
WAC50-26mm-14mm	26.00mm	14.00mm	17	8	4	---	---
WAC50-26mm-16mm	26.00mm	16.00mm	17	8	4	---	---
WAC50-BLANK	---	---	17	8	4	---	---
WAC50-BLANK(NON-STD)	---	---	17	8	4	---	---