

Phillips Bits

1/4" Hex Insert Bits



Part Number	Point Size	Overall Length		
		In.	mm	
440-1X	1	1	25	
440-115X	1	1 1/2	38	
440-12X	1	2	51	
440-125X	1	2 1/2	64	
440-13X	1	3	76	
440-2X	2	1	25	
440-2I	2	1	25	
440-215X	2	1 1/2	38	
440-22X	2	2	51	
440-225X	2	2 1/2	64	
440-23X	2	3	76	
440-24X	2	4	101	
440-255X	2	5 1/2	140	
440-26X	2	6	152	
440-27X*	2	1	25	For shallow screw recesses
440-3X	3	1	25	
440-3I	3	1	25	
440-3125X	3	1 1/4	32	
440-3BNX	3	1 1/4	32	Large body
440-32X	3	2	51	
440-325X	3	2 1/2	64	
440-33X	3	3	76	
440-34X	3	4	101	
440-4X	4	1 5/16	33	

*For shallow screw recesses. See Tool Tip on page 7

1/4" Hex Insert Bits – Limited Clearance



Part Number	Point Size	Overall Length		Turned Length (A)		Turned OD (B)	
		In.	mm	In.	mm	In.	mm
446-0X	0	1	25	7/16	11	0.170	4.06
446-1X	1	1	25	7/16	11	0.170	4.06
446-12X	1	2	51	7/16	11	0.170	4.06
SD-1055-A	1	2	51	1 3/8	35	0.170	4.06
446-2X	2	1	25	7/16	11	0.170	4.06
446-2I	2	1	25	7/16	11	0.170	4.06
446-215X	2	1 1/2	38	7/16	11	0.170	4.06
446-22X	2	2	51	7/16	11	0.170	4.06
446-215T	2	1 1/2	38	1	25	0.170	4.06
446-22TX	2	2	51	1 1/2	38	0.170	4.06
446-225T	2	2 1/2	64	1 3/4	44	0.170	4.06
446-23T	2	3	76	2 1/4	57	0.170	4.06
446-27X*	2	1	25	7/16	11	0.170	4.06

* For shallow screw recesses see Tool Tip on page 5.

1/4" Hex Insert Bits – ACR®



Part Number	Point Size	Overall Length		
		In.	mm	
440-1-ACR1-RX	1	1	25	
440-1-ACR1-DX	1	1	25	
440-1-ACR1X	1	1	25	
440-2-ACR2-RX	2	1	25	
440-2-ACR2-RI	2	1	25	
440-2-ACR2-DX	2	1	25	
440-2-ACR2X	2	1	25	
446-2-ACR2-DX	2	1	25	Limited Clearance
440-22-ACR2-RX	2	2	51	
440-22-ACR2-DX	2	2	51	
440-22-ACR2X	2	2	51	
440-3-ACR3-RX	3	1	25	
440-3-ACR3-DX	3	1	25	
440-3-ACR3X	3	1	25	

Part number suffix -R
For removal



Part number suffix -D
For driving



No part number suffix
For both removal and driving



5/16" Hex Insert Bits



Part Number	Point Size	Overall Length		
		In.	mm	
480-1X	1	1 1/4	32	
480-2X	2	1 1/4	32	
480-22X	2	2	51	
480-225X	2	2 1/2	64	
480-24X	2	4	101	
480-3X	3	1 1/4	32	
480-325X	3	2 1/2	64	
480-34X	3	4	101	
480-4X	4	1 1/4	32	
480-4BNX	4	1 1/2	38	Large body
480-425X	4	2 1/2	64	

5/16" Hex Insert Bits – ACR®



Part Number	Point Size	Overall Length	
		In.	mm
480-2-ACR2-RX	2	1 1/4	32
480-2-ACR2X	2	1 1/4	32
480-3-ACR3X	3	1 1/4	32
480-4-ACR4X	4	1 1/4	32

Part number suffix -R
For removal



Part number suffix -D
For driving



No part number suffix
For both removal and driving



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Phillips Bits

5/16" Square Insert Bits

Part Number	Point Size	Overall Length	
		In.	mm
830-1X	1	1 1/8	29
830-2X	2	1 1/8	29
830-3X	3	1 1/8	29
830-4X	4	1 1/8	29

1/4" Hex Power Drive

Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
4910X	0	1 15/16	49	1/8	3.2	1 1/4	32
4910-AX	0	2 3/4	70	1/8	3.2	2	51
4910-BX	0	3 1/2	89	1/8	3.2	2 3/4	70
4910-CX	0	6	152	1/8	3.2	2	51
491X	1	1 15/16	49	3/16	4.8	1 1/4	32
491-AX	1	2 3/4	70	3/16	4.8	2	51
491-BX	1	3 1/2	89	3/16	4.8	2 3/4	70
491-CX	1	6	152	3/16	4.8	2	51
491-CCX	1	6	152	3/16	4.8	5 1/4	133
492X	2	1 15/16	49	1/4	6.4	1 1/4	32
492I	2	1 15/16	49	1/4	6.4	1 1/4	32
492-AX	2	2 3/4	70	1/4	6.4	2	51
492-AI	2	2 3/4	70	1/4	6.4	2	51
492-BX	2	3 1/2	89	1/4	6.4	2 3/4	70
492-BI	2	3 1/2	89	1/4	6.4	2 3/4	70
492-CX	2	6	152	1/4	6.4	2	51
492-CI	2	6	152	1/4	6.4	2	51
492-200MM	2	7 13/16	200	1/4	6.4	7	178
SD-2052-8	2	8	203	9/32	7.1	7	178
SD-2052-10	2	10	254	9/32	7.1	9	229
492-CCX	2	6	152	1/4	6.4	5 1/4	133
492-27X*	2	1 15/16	49	1/4	6.4	1 1/4	32
492-A-27X*	2	2 3/4	70	1/4	6.4	2	51
492-B-27X*	2	3 1/2	89	1/4	6.4	2 3/4	70
492-C-27X*	2	6	152	1/4	6.4	2	51
492-CC-27X*	2	6	152	1/4	6.4	5 1/4	133
493X	3	1 15/16	49	5/16	7.9	1	25
493-AX	3	2 3/4	70	5/16	7.9	1 3/4	44
493-BX	3	3 1/2	89	5/16	7.9	2 1/2	64
493-CX	3	6	152	5/16	7.9	5	127
4930X	3	1 15/16	49	1/4	6.4	1 1/4	32
4930-AX	3	2 3/4	70	1/4	6.4	2	51
4930-BX	3	3 1/2	89	1/4	6.4	2 3/4	70
4930-CX	3	6	152	1/4	6.4	2	51
4930-CCX	3	6	152	1/4	6.4	5 1/4	133
494X	4	1 15/16	49	3/8	9.5	1	25


1/4" Hex Power Drive – Harpoon – ACR®

Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
SD-4528-2-ACR2	2	1 15/16	49	9/64	3.5	1 1/8	28
SD-4528-1-ACR2	2	2 3/4	70	9/64	3.5	1 7/8	48
SD-5100	2	6	152	9/64	3.5	3	76


* For shallow screw recesses. See Tool Tip on page 5.

1/4" Hex Power Drive – ACR®

Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
491-ACR1-RX	1	1 15/16	49	3/16	4.8	1 1/4	32
491-ACR1-DX	1	1 15/16	49	3/16	4.8	1 1/4	32
491-ACR1X	1	1 15/16	49	3/16	4.8	1 1/4	32
492-ACR2-RX	2	1 15/16	49	1/4	6.4	1 1/4	32
492-ACR2-DX	2	1 15/16	49	1/4	6.4	1 1/4	32
492-ACR2X	2	1 15/16	49	1/4	6.4	1 1/4	32
492-A-ACR2-DX	2	2 3/4	70	1/4	6.4	2	51
492-A-ACR2X	2	2 3/4	70	1/4	6.4	2	51
492-B-ACR2-DX	2	3 1/2	89	1/4	6.4	2 3/4	70
492-B-ACR2X	2	3 1/2	89	1/4	6.4	2 3/4	70
492-C-ACR2-DX	2	6	152	1/4	6.4	2	51
493-ACR3X	3	1 15/16	49	5/16	7.9	1	25

Part number suffix -R
For removal 

Part number suffix -D
For driving 

No part number suffix
For both removal and driving 

1/4" Hex Power Drive with Finder Sleeve

Part Number	Point Size	Overall Length		Sleeve Diameter	
		In.	mm	In.	mm
SD-556-A	2	3 1/2	89	7/16	11.1
SD-556	2	6	152	7/16	11.1

7/16" Hex Power Drive

Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
482X	2	3 1/2	89	1/4	6.4	2 1/4	57
483X	3	3 1/2	89	5/16	7.9	2 1/4	57
484X	4	3 1/2	89	3/8	9.5	2 1/4	57

9/32" No.130A Yankee Drive

Part Number	Point Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
451X	1	3 1/4	83	3/16	4.8
452X	2	3 1/4	83	9/32	7.1
453X	3	3 1/4	83	5/16	7.9

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10-32 Screw Shank Drive

Part Number	Point Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
501X•	1	1 1/2	38	3/16	4.8
501-AX	1	1 13/16	46	3/16	4.8
502X•	2	1 1/2	38	1/4	6.4
502-ACR2X*•	2	1 1/2	38	1/4	6.4
SD-1342-2•	2	1 3/4	45	1/4	6.4
502-AX•	2	1 13/16	46	1/4	6.4
503X	3	1 1/2	38	5/16	7.9

*Features ACR[®] anti-camout ribs. See Tool Tip on page 3.

If the tool you need does not appear in this catalog, give us a call. The odds are, we may have what you need as a non-catalog item. If not, our experienced staff of tooling experts can design and manufacture "specials" to meet the needs of your specific application. Give us a call at 1-800-845-5629 or visit our website www.apex-tools.com.

12-24 Screw Shank Drive



Part Number	Point Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
551X	1	1 3/16	30	.30	7.6
552X•	2	1 3/16	30	.30	7.6
552I•	2	1 3/16	30	.30	7.6
553X	3	1 3/16	30	.30	7.6

1/4"-24 Screw Shank Drive



Part Number	Point Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
401X•	1	1 1/2	38	3/16	4.8
402X•	2	1 1/2	38	1/4	6.4
403X•	3	1 1/2	38	5/16	7.9

8-32 Screw Shank Drive



Part Number	Point Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
591X•	1	1 3/16	30	7/32	5.6
592X•	2	1 3/16	30	7/32	5.6

Female Square Service Drive



Part Number	Female Square Drive	Point Size	Overall Length		Body Diameter	
			In.	mm	In.	mm
821	1/4	1	2	51	1/4	6.4
822•	1/4	2	2	51	1/4	6.4
832•	3/8	2	2 5/8	67	5/16	7.9
833•	3/8	3	2 5/8	67	5/16	7.9
834•	3/8	4	2 5/8	67	5/16	7.9
852	1/2	2	2 7/8	73	5/16	7.9
853•	1/2	3	2 7/8	73	5/16	7.9
854•	1/2	4	2 7/8	73	3/8	9.5

Slotted Bits



1/4" Hex Insert Bits – Limited Clearance



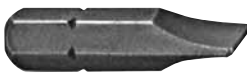
Part Number	Screw Size	Length		Blade Thickness		Blade Width	
		In.	mm	In.	mm	In.	mm
445-000X	1F-2R	1	25	.021	.53	.125	3.2
445-00X	2F-3R	1	25	.025	.64	.140	3.6
445-0X	3F-4R	1	25	.030	.76	.154	3.9
445-10X	4F-5R	1	25	.034	.86	.185	4.7
445-20X	5F-6R	1	25	.036	.91	.216	5.5
445-30X	6F-7R	1	25	.038	.97	.248	6.3
445-00-15X	2F-3R	1 1/2	38	.028	.71	.138	3.5
445-0-15X	3F-4R	1 1/2	38	.032	.81	.154	3.9
445-10-15X	4F-5R	1 1/2	38	.034	.86	.185	4.7
445-20-15X	5F-6R	1 1/2	38	.036	.91	.216	5.5
445-30-15X	6F-7R	1 1/2	38	.038	.97	.248	6.3



1/4" Hex Insert Bits



Part Number	Screw Size	Length		Blade Thickness		Blade Width	
		In.	mm	In.	mm	In.	mm
445-1X	4F-5R	1	25	.034	.86	3/16	4.8
445-2X	6F-8R	1	25	.040	1.02	7/32	5.6
445-3X	8F-10R	1	25	.042	1.07	1/4	6.4
445-4X	10F-12R	1	25	.046	1.17	9/32	7.1
445-1-15X	4F-5R	1 1/2	38	.034	.86	3/16	4.8
445-2-15X	6F-8R	1 1/2	38	.040	1.02	7/32	5.6
445-3-15X	8F-10R	1 1/2	38	.042	1.07	1/4	6.4
445-4-15X	10F-12R	1 1/2	38	.046	1.17	9/32	7.1
445-5X	12F-14R	1 1/2	38	.050	1.27	5/16	7.9
445-6X	14F-16R	1 1/2	38	.055	1.40	23/64	9.1



5/16" Hex Insert Bits



Part Number	Screw Size	Length		Blade Thickness		Blade Width	
		In.	mm	In.	mm	In.	mm
485-1X	4F-5R	1 1/2	38	.034	.86	3/16	4.8
485-2X	6F-8R	1 1/2	38	.040	1.02	7/32	5.6
485-3X	8F-10R	1 1/2	38	.042	1.07	1/4	6.4
485-4X	10F-12R	1 1/2	38	.046	1.17	.296	7.52
485-5X	12F-14R	1 1/2	38	.050	1.27	.328	8.33
485-6X	14F-16R	1 1/2	38	.055	1.40	.328	8.33
485-7X	16F-18R	1 3/4	45	.060	1.52	1/2	12.7



1/4" Hex Power Drive



Part Number	Screw Size	Length		Blade Thickness		Blade Width/ Body Diameter	
		In.	mm	In.	mm	In.	mm
320-000X	1F-2R	1 15/16	49	.022	.56	.122	3.10
326-000X	1F-2R	2 3/4	70	.022	.56	.122	3.10
323-000X	1F-2R	3	76	.022	.56	.122	3.10
327-000X	1F-2R	3 1/2	89	.022	.56	.122	3.10
324-000X	1F-2R	4	102	.022	.56	.122	3.10
325-000X	1F-2R	5	127	.022	.56	.122	3.10
328-000X	1F-2R	6	152	.022	.56	.122	3.10
320-00X	2F-3R	1 15/16	49	.026	.66	.134	3.40
326-00X	2F-3R	2 3/4	70	.026	.66	.134	3.40
323-00X	2F-3R	3	76	.026	.66	.134	3.40
327-00X	2F-3R	3 1/2	89	.026	.66	.134	3.40
324-00X	2F-3R	4	102	.026	.66	.134	3.40
325-00X	2F-3R	5	127	.026	.66	.134	3.40
328-00X	2F-3R	6	152	.026	.66	.134	3.40
320-0X	3F-4R	1 15/16	49	.030	.76	.151	3.84
326-0X	3F-4R	2 3/4	70	.030	.76	.151	3.84
323-0X	3F-4R	3	76	.030	.76	.151	3.84
327-0X	3F-4R	3 1/2	89	.030	.76	.151	3.84
324-0X	3F-4R	4	102	.030	.76	.151	3.84
325-0X	3F-4R	5	127	.030	.76	.151	3.84
328-0X	3F-4R	6	152	.030	.76	.151	3.84
320-1X	4F-5R	1 15/16	49	.034	.86	.187	4.75
326-1X	4F-5R	2 3/4	70	.034	.86	.187	4.75
323-1X	4F-5R	3	76	.034	.86	.187	4.75
327-1X	4F-5R	3 1/2	89	.034	.86	.187	4.75
324-1X	4F-5R	4	102	.034	.86	.187	4.75
325-1X	4F-5R	5	127	.034	.86	.187	4.75
328-1X	4F-5R	6	152	.034	.86	.187	4.75
320-20X	5F-6R	1 15/16	49	.036	.91	.215	5.46
326-20X	5F-6R	2 3/4	70	.036	.91	.215	5.46
323-20X	5F-6R	3	76	.036	.91	.215	5.46
327-20X	5F-6R	3 1/2	89	.036	.91	.215	5.46
324-20X	5F-6R	4	102	.036	.91	.215	5.46
325-20X	5F-6R	5	127	.036	.91	.215	5.46
328-20X	5F-6R	6	152	.036	.91	.215	5.46
320-2X	5F-6R	1 15/16	49	.036	.91	.250	6.35
326-2X	5F-6R	2 3/4	70	.036	.91	.250	6.35
323-2X	5F-6R	3	76	.036	.91	.250	6.35
327-2X	5F-6R	3 1/2	89	.036	.91	.250	6.35
324-2X	5F-6R	4	102	.036	.91	.250	6.35
328-2X	5F-6R	6	152	.036	.91	.250	6.35
320-3X	6F-8R	1 15/16	49	.038	.97	.250	6.35
326-3X	6F-8R	2 3/4	70	.038	.97	.250	6.35
323-3X	6F-8R	3	76	.038	.97	.250	6.35
327-3X	6F-8R	3 1/2	89	.038	.97	.250	6.35
324-3X	6F-8R	4	102	.038	.97	.250	6.35
325-3X	6F-8R	5	127	.038	.97	.250	6.35
328-3X	6F-8R	6	152	.038	.97	.250	6.35
320-4X	8F-10R	1 15/16	49	.042	1.07	.275	6.99
326-4X	8F-10R	2 3/4	70	.042	1.07	.275	6.99
323-4X	8F-10R	3	76	.042	1.07	.275	6.99
327-4X	8F-10R	3 1/2	89	.042	1.07	.275	6.99
324-4X	8F-10R	4	102	.042	1.07	.275	6.99
325-4X	8F-10R	5	127	.042	1.07	.275	6.99
328-4X	8F-10R	6	152	.042	1.07	.275	6.99
320-5X	10F-12R	1 15/16	49	.046	1.17	.312	7.92
326-5X	10F-12R	2 3/4	70	.046	1.17	.312	7.92
323-5X	10F-12R	3	76	.046	1.17	.312	7.92
327-5X	10F-12R	3 1/2	89	.046	1.17	.312	7.92
324-5X	10F-12R	4	102	.046	1.17	.312	7.92
325-5X	10F-12R	5	127	.046	1.17	.312	7.92
328-5X	10F-12R	6	152	.046	1.17	.312	7.92
320-6X	12F-14R	1 15/16	49	.050	1.27	.360	9.14
326-6X	12F-14R	2 3/4	70	.050	1.27	.360	9.14
323-6X	12F-14R	3	76	.050	1.27	.360	9.14
327-6X	12F-14R	3 1/2	89	.050	1.27	.360	9.14
324-6X	12F-14R	4	102	.050	1.27	.360	9.14
325-6X	12F-14R	5	127	.050	1.27	.360	9.14
328-6X	12F-14R	6	152	.050	1.27	.360	9.14

Slotted Bits



5/16" Hex Power Drive



Part Number	Screw Size	Length		Blade Thickness		Blade Width/ Body Diameter	
		In.	mm	In.	mm	In.	mm
635-6X	10F-12R	2 1/4	57	.046	1.17	.360	9.14
635-7X	12F-14R	2 1/4	57	.050	1.27	.395	10.03
635-8X	14F-16R	2 1/4	57	.055	1.40	.457	11.61
635-9X	16F-20R	2 1/4	57	.060	1.52	.503	12.78
635-10X	20F-22R	2 1/4	57	.062	1.57	.545	13.84

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10-32 Screw Shank Drive



Part Number	Screw Size	Length		Blade Thickness		Blade Width/ Body Diameter	
		In.	mm	In.	mm	In.	mm
103-00X	2F-3R	1 1/2	38	.026	.66	.140	3.56
103-1X	4F-5R	1 1/2	38	.034	.86	.187	4.75
103-2X	5F-6R	1 1/2	38	.036	.91	.225	5.72
103-3X	6F-7R	1 1/2	38	.038	.97	.250	6.35
103-4X	7F-8R	1 1/2	38	.040	1.02	.275	7.24
103-5X	8F-10R	1 1/2	38	.042	1.07	.296	7.52
103-6X	10F-12R	1 1/2	38	.046	1.17	.309	7.85



1/4"-24 Screw Shank Drive

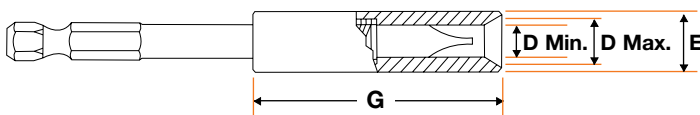


Part Number	Screw Size	Length		Blade Thickness		Blade Width/ Body Diameter	
		In.	mm	In.	mm	In.	mm
309-000X	1F-2R	1 1/2	38	.022	.56	.125	3.18
309-00X	2F-3R	1 1/2	38	.026	.66	.140	3.56
309-1X	4F-5R	1 1/2	38	.034	.86	.187	4.75
309-2X	5F-6R	1 1/2	38	.036	.91	.225	5.72
309-3X	6F-7R	1 1/2	38	.038	.97	.250	6.35
309-4X	7F-8R	1 1/2	38	.040	1.02	.285	7.24
309-5X	8F-10R	1 1/2	38	.042	1.07	.296	7.52
309-6X	10F-12R	1 1/2	38	.046	1.17	.315	8.00
309-8X	14F-16R	1 1/2	38	.055	1.40	.361	9.17

Slotted Bits

1/4" Power Drive with Finder Sleeves

Each finder sleeve assembly part number begins with a letter prefix that denotes the particular sleeve used with that assembly. The chart below gives complete dimensional data for each finder sleeve.



Part No.	Screw Size	D Max.		D Min.		Sleeve Length G		Sleeve Diameter E	
		In.	mm	In.	mm	In.	mm	In.	mm
L	5F-6R	.260	6.60	.233	5.92	1 7/8	47.6	3/8	9.5
M	6F-6R	.309	7.85	.261	6.63	1 7/8	47.6	7/16	11.1
P	8F-6R	.368	9.35	.310	7.87	1 7/8	47.6	1/2	12.7
NP*	8F-10R	.368	9.35	.310	7.87	1 7/8	47.6	7/16	11.1
R	10F-12R	.415	10.54	.369	9.37	2	50.8	9/16	14.3
S	12F-14R	.478	12.14	.416	10.57	2	50.8	5/8	15.9
T	14F-16R	.522	13.26	.479	12.17	2 1/8	54.0	11/16	17.5
U	16F-20R	.621	15.77	.523	13.28	2 1/8	54.0	3/4	19.1
W	20F-22R	.665	16.89	.622	15.80	2 1/16	52.4	13/16	20.3
Y	24F-24R	.715	18.16	.666	16.92	2 1/32	51.6	15/16	23.8

*Sleeve NP is a cup type sleeve.

Slotted Power Bits with Finder Sleeves



1/4" Hex Power Drive



Part No. Complete Assembly	Part No. Bit Only	Screw Size	Bit Length		Blade Thickness		Bit Body Diameter	
			In.	mm	In.	mm	In.	mm
L-320X	320-LX	5F-6R	3 3/4	95	.036	.91	.193	4.90
M-320X	320-MX	6F-8R	3 3/4	95	.038	.97	.241	6.12
P-320X	320-PX	8F-10R	3 3/4	95	.042	1.07	.290	7.37
R-320X	320-RX	10F-12R	3 3/4	95	.046	1.17	.350	8.89
S-320X	320-SX	12F-14R	3 7/8	98	.050	1.27	.395	10.03
T-320X	320-TX	14F-16R	4 1/8	105	.055	1.40	.457	11.61



1/4" Hex Power Drive – Long Series



Part No. Complete Assembly	Part No. Bit Only	Screw Size	Bit Length		Blade Thickness		Bit Body Diameter	
			In.	mm	In.	mm	In.	mm
L-328X	328-LX	5F-6R	6 1/2	165	.036	.91	.193	4.90
M-328X	328-MX	6F-8R	6 1/2	165	.038	.97	.241	6.12
P-328X	328-PX	8F-10R	6 1/2	165	.046	1.07	.290	7.37
R-328X	328-RX	10F-12R	6 1/2	165	.046	1.17	.350	8.89
S-328X	328-SX	12F-14R	6 1/2	165	.050	1.27	.395	10.03



1/4" Hex Power Drive – Extra Short Series



Part No. Complete Assembly	Part No. Bit Only	Screw Size	Bit Length		Blade Thickness		Bit Body Diameter	
			In.	mm	In.	mm	In.	mm
000L-322X	322-000LX	2F-3R	2 3/32	53	.026	.66	.138	3.91
OOL-322X	-	3F-4R	2 3/32	53	.030	.76	.154	3.91
OL-322X	322-OLX	4F-5R	2 5/32	55	.034	.86	.185	4.70
L-322X	-	5F-6R	2 5/32	55	.036	.91	.185	4.70
M-322X	322-MX	6F-8R	2 5/32	55	.040	1.02	.248	6.30
P-322X	-	8F-10R	2 5/32	55	.042	1.07	.283	7.19
R-322X	-	10F-12R	2 5/32	55	.046	1.17	.283	7.19



7/16" Hex Power Drive with Finder Sleeves




Part Number	Screw Size	Bit Length		Blade Thickness		Bit Body Diameter	
		In.	mm	In.	mm	In.	mm
R-321X	10F-12R	3 7/8	98	.046	1.17	.350	8.89
S-321X	12F-14R	3 7/8	98	.050	1.27	.395	10.03
T-321X	14F-16R	4 1/8	105	.055	1.40	.457	11.61
U-321X	16F-20R	4 1/8	105	.060	1.52	.503	12.78
W-321X	20F-22R	4 1/8	105	.062	1.57	.545	13.84
Y-321X	24F-24R	4 1/8	105	.065	1.65	.595	15.11

See chart on page 14 for sleeve diameters.

Torx® Bits




1/4" Hex Insert Bits

Part Number	Torxalign® Part Number	Driver Size		Overall Length	
				In.	mm
440-TX-05X	-	T-5	.055	1	25
440-TX-06X	-	T-6	.065	1	25
440-TX-07X	-	T-7	.077	1	25
440-TX-08X	-	T-8	.090	1	25
440-TX-09X	-	T-9	.097	1	25
440-TX-10X	440-TX-10-W	T-10	.107	1	25
440-TX-15X	440-TX-15-W	T-15	.128	1	25
440-TX-15-125	-	T-15	.128	1 1/4	32
440-TX-20X	440-TX-20-W	T-20	.151	1	25
440-TX-20-125	-	T-20	.151	1 1/4	32
440-TX-20-2	-	T-20	.151	2	51
440-TX-25X	440-TX-25-W	T-25	.173	1	25
440-TX-27X	440-TX-27-W	T-27	.195	1	25
440-TX-30X	440-TX-30-W	T-30	.216	1	25
440-TX-40X	440-TX-40-W	T-40	.260	1	25
440-TX-40I	440-TX-40-W	T-40	.260	1	25
440-TX-45X*	-	T-45	.306	1 1/4	32
440-TX-50X*	-	T-50	.346	1 1/4	32

* Hex will break before rated ultimate torque of the Torx® point is met.




1/4" Hex Insert Bits – Tamper Resistant**

Part Number	Driver Size	A (Ref.) 	Overall Length	
			In.	mm
440-TX-07-H	T-7-H	.077	1	25
440-TX-08-H	T-8-H	.090	1	25
440-TX-09-H	T-9-H	.097	1	25
440-TX-10-H	T-10-H	.107	1	25
440-TX-15-H	T-15-H	.128	1	25
440-TX-20-H	T-20-H	.151	1	25
440-TX-25-H	T-25-H	.173	1	25
440-TX-27-H	T-27-H	.195	1	25
440-TX-30-H	T-30-H	.216	1	25
440-TX-40-H	T-40-H	.260	1	25

** Tamper resistant Torx® screws feature a post in the center of the recess—this post will only fit into a tamper resistant Torx® bit. Tamper resistant Torx® bits are available on a restricted distribution basis. Contact your local Apex representative for details.




5/16" Hex Insert Bits

Part Number	Driver Size		Overall Length	
			In.	mm
480-TX-20X	T-20	.151	1 1/4	32
480-TX-25X	T-25	.173	1 1/4	32
480-TX-27X	T-27	.195	1 1/4	32
480-TX-30X	T-30	.216	1 1/4	32
480-TX-40X	T-40	.260	1 1/4	32
480-TX-40-4X	T-40	.260	4	102
480-TX-45X	T-45	.306	1 1/4	32
480-TX-45-6	T-45	.306	6	152
480-TX-50X	T-50	.346	1 1/4	32
480-TX-55X	T-55	.440	1 1/4	32




5/16" Hex Insert Bits – Tamper Resistant**

Part Number	Driver Size		Overall Length	
			In.	mm
480-TX-40-H	T-40-H	.260	1 1/4	32
480-TX-45-H	T-45-H	.306	1 1/4	32
480-TX-50-H	T-50-H	.346	1 1/4	32
480-TX-55-H	T-55-H	.440	1 1/4	32

** Tamper resistant Torx® bits are available on a restricted distribution basis. Contact your local Apex representative for details.




5/8" Hex Insert Bits

Part Number	Hex Flat Type*	Driver Size		Overall Length	
				In.	mm
SZ-TX-55-A	DP	T-55	.440	1 9/16	40
SZ-TX-60-A	DP	T-60	.520	1 9/16	40
SZ-TX-70-A	DP	T-70	.610	1 9/16	40
SZ-TX-70-A-3	TH	T-70	.610	3	76
SZ-TX-80-A	TH	T-80	.689	1 9/16	40

*DP-Drill Point; TH-Thru Hole. 5/8" insert bits are used with SC and RP adapters found on pages 51.



7/8" Hex Insert Bits

Part Number	Hex Flat Type*	Driver Size		Overall Length	
				In.	mm
SZ-TX-90-A	TH	T-90	.782	2	51
SZ-TX-100-A	TH	T-100	.870	2	51

*TH-Thru Hole. 7/8" insert bits are used with RP adapters found on pages 51.

Torx® Bits



1/4" Hex Power Drive

Part Number	Driver Size		Body Diameter		Overall Length	
			In.	mm	In.	mm
49-TX-05	T-5	.055	.119	3.0	1 15/16	49
49-A-TX-05	T-5	.055	.119	3.0	2 3/4	70
49-B-TX-05	T-5	.055	.119	3.0	3 1/2	89
49-TX-06	T-6	.065	.119	3.0	1 15/16	49
49-A-TX-06	T-6	.065	.119	3.0	2 3/4	70
49-TX-07	T-7	.077	.119	3.0	1 15/16	49
49-A-TX-07	T-7	.077	.119	3.0	2 3/4	70
49-B-TX-07	T-7	.077	.119	3.0	3 1/2	89
49-C-TX-07	T-7	.077	.119	3.0	6	152
49-TX-08	T-8	.090	.119	3.0	1 15/16	49
49-A-TX-08	T-8	.090	.119	3.0	2 3/4	70
49-B-TX-08	T-8	.090	.119	3.0	3 1/2	89
49-C-TX-08	T-8	.090	.119	3.0	6	152
49-TX-09	T-9	.097	.119	3.0	1 15/16	49
49-A-TX-09	T-9	.097	.119	3.0	2 3/4	70
49-B-TX-09	T-9	.097	.119	3.0	3 1/2	89
49-C-TX-09	T-9	.097	.119	3.0	6	152
49-TX-10	T-10	.107	.150	3.8	1 15/16	49
49-A-TX-10	T-10	.107	.150	3.8	2 3/4	70
SD-4693	T-10	.107	.150	3.8	3	75
49-B-TX-10	T-10	.107	.150	3.8	3 1/2	89
49-C-TX-10	T-10	.107	.150	3.8	6	152
49-TX-15	T-15	.128	.150	3.8	1 15/16	49
49-A-TX-15	T-15	.128	.150	3.8	2 3/4	70
49-B-TX-15	T-15	.128	.150	3.8	3 1/2	89
49-C-TX-15	T-15	.128	.150	3.8	6	152
49-TX-20	T-20	.151	.171	4.3	1 15/16	49
49-A-TX-20	T-20	.151	.171	4.3	2 3/4	70
49-B-TX-20	T-20	.151	.171	4.3	3 1/2	89
49-TX-20-5	T-20	.151	.171	4.3	5	127
49-C-TX-20	T-20	.151	.171	4.3	6	152
49-TX-25	T-25	.173	.193	4.9	1 15/16	49
49-A-TX-25	T-25	.173	.193	4.9	2 3/4	70
49-B-TX-25	T-25	.173	.193	4.9	3 1/2	89
49-C-TX-25	T-25	.173	.193	4.9	6	152
49-TX-27	T-27	.195	.215	5.5	1 15/16	49
49-A-TX-27	T-27	.195	.215	5.5	2 3/4	70
49-B-TX-27	T-27	.195	.215	5.5	3 1/2	89
49-C-TX-27	T-27	.195	.215	5.5	6	152
49-TX-30	T-30	.216	.236	6.0	1 15/16	49
49-A-TX-30	T-30	.216	.236	6.0	2 3/4	70
49-B-TX-30	T-30	.216	.236	6.0	3 1/2	89
49-C-TX-30	T-30	.216	.236	6.0	6	152
49-TX-40	T-40	.260	.309	7.8	1 15/16	49
49-A-TX-40	T-40	.260	.309	7.8	2 3/4	70
49-B-TX-40	T-40	.260	.309	7.8	3 1/2	89
49-C-TX-40	T-40	.260	.309	7.8	6	152



1/4" Hex Power Drive – Torxalign®

Part Number	Driver Size		Body Diameter		Overall Length	
			In.	mm	In.	mm
49-TX-08-W	T-8	.090	.119	3.0	1 15/16	49
49-TX-10-W	T-10	.107	.150	3.8	1 15/16	49
49-TX-15-W	T-15	.128	.150	3.8	1 15/16	49
49-A-TX-15-W	T-15	.128	.150	3.8	2 3/4	70
49-B-TX-15-W	T-15	.128	.150	3.8	3 1/2	89
49-TX-20-W	T-20	.151	.171	4.3	1 15/16	49
49-B-TX-20-W	T-20	.151	.171	4.3	3 1/2	89
49-TX-25-W	T-25	.173	.193	4.9	1 15/16	49
49-TX-27-W	T-27	.195	.215	5.5	1 15/16	49
49-TX-30-W	T-30	.216	.236	6.0	1 15/16	49
49-B-TX-30-W	T-30	.216	.236	6.0	3 1/2	89



1/4" Hex Power Drive – Tamper Resistant**

Part Number	Driver Size		Body Diameter		Overall Length	
			In.	mm	In.	mm
49-TX-10-H	T-10-H	.107	.150	3.8	1 15/16	49
49-A-TX-10-H	T-10-H	.107	.150	3.8	2 3/4	70
49-TX-15-H	T-15-H	.128	.150	3.8	1 15/16	49
49-A-TX-15-H	T-15-H	.128	.150	3.8	2 3/4	70
49-B-TX-15-H	T-15-H	.128	.150	3.8	3 1/2	89
49-A-TX-20-H	T-20-H	.151	.171	4.3	2 3/4	70
49-B-TX-20-H	T-20-H	.151	.171	4.3	3 1/2	89
49-C-TX-20-H	T-20-H	.151	.171	4.3	6	152

**Tamper resistant Torx® bits are available on a restricted distribution basis. Contact your local Apex representative for details.



1/4" Hex Power Drive with Finder Sleeves

Part Number	Driver Size	Sleeve Number*		Sleeve Diameter		Overall Length	
				In.	mm	In.	mm
M-32-TX-15	T-15	M	.128	.437	12.1	3 1/2	89
M-32-TX-20	T-20	M	.151	.437	12.1	3 1/2	89
NP-32-TX-25	T-25	NP	.173	.437	12.1	3 3/4	95
R-32-TX-27	T-27	R	.195	.563	14.3	3 5/8	92
S-32-TX-30	T-30	S	.216	.625	15.9	3 7/8	98

*See page 14 for Sleeve Selection




7/16" Hex Power Drive

Part Number	Driver Size		Body Diameter		Overall Length	
			In.	mm	In.	mm
48-TX-40	T-40	.260	.277	7.0	3 1/2	89
48-TX-45	T-45	.306	.323	8.2	3 1/2	89
48-TX-50	T-50	.346	.363	9.2	3 1/2	89
48-TX-55	T-55	.440	.503	12.8	3 3/4	95

Torx® Bits




10-32 Screw Shank Drive

Part Number	Driver Size		Body Diameter		Overall Length	
			In.	mm	In.	mm
50-TX-08	T-8	.090	.125	3.2	1 1/2	38
50-TX-10	T-10	.107	.150	3.8	1 1/2	38
50-TX-15	T-15	.128	.150	3.8	1 1/2	38
50-TX-20	T-20	.151	.171	4.3	1 1/2	38




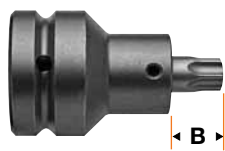
12-24 Screw Shank Drive

Part Number	Driver Size		Body Diameter		Overall Length	
			In.	mm	In.	mm
55-TX-10	T-10	.107	.150	3.8	1 3/16	30
55-TX-15	T-15	.128	.150	3.8	1 3/16	30
SD-4048	T-15	.128	.309	7.8	1 3/16	30
55-TX-20	T-20	.151	.171	4.3	1 3/16	30
55-TX-25	T-25	.173	.193	4.9	1 3/16	30
55-TX-30	T-30	.216	.309	7.8	1 3/16	30




Female Square Service Drive

Part Number	Driver Size		Square Drive	Body Diameter		Overall Length	
			In.	In.	mm	In.	mm
834-TX-25	T-25	.173	3/8	.240	6.1	2 13/16	71
834-TX30-1.62	T-30	.216	3/8	.234	5.9	1 5/8	41
834-TX40-2.95	T-40	.260	3/8	.277	7.0	2 61/64	75
834-TX50-1.62	T-50	.346	3/8	.373	9.4	1 1/4	41
834-TX-45-5	T-45	.306	3/8	.323	8.2	5	125
834-TX-50	T-50	.346	3/8	.363	9.2	2 5/8	66
854-TX-50	T-50	.346	1/2	.323	8.2	2 7/8	73
854-TX-55-150M	T-55	.440	1/2	.363	9.2	5 7/8	150




1" Square Drive Adapters with Torx® Insert Bit

Part Number	Driver Size		Overall Length		Bit Length (B)	
			In.	mm	In.	mm
SZ-8L-TX-70	T-70	.610	3 19/32	91	.90	23
SZ-TX-100	T-100	.870	3 19/32	91	1.13	29

Torx Plus® Bits




1/4" Hex Insert Bits

Part Number	Driver Size		Overall Length	
			In.	mm
440-10IPX	10IP	.107	1	25
440-15IPX	15IP	.128	1	25
440-20IPX	20IP	.151	1	25
440-25IPX	25IP	.173	1	25
440-27IPX	27IP	.195	1	25
440-30IPX	30IP	.216	1	25
440-40IPX	40IP	.260	1	25




1/4" Hex Insert Bits - Tamper Resistant**

Part Number	Driver Size		Overall Length	
			In.	mm
440-10IPRX	10IPR	.107	1	25
440-15IPRX	15IPR	.128	1	25
440-20IPRX	20IPR	.151	1	25
440-25IPRX	25IPR	.173	1	25
440-27IPRX	27IPR	.195	1	25
440-30IPRX	30IPR	.216	1	25
440-40IPRX	40IPR	.260	1	25

**Tamper resistant Torx Plus® bits are available on a restricted distribution basis. Contact your local Apex representative for details.



5/16" Hex Insert Bits

Part Number	Driver Size		Overall Length	
			In.	mm
480-30IPX	30IPR	.216	1 1/4	32
480-40IPX	40IPR	.260	1 1/4	32
480-45IPX	45IPR	.306	1 1/4	32
480-50IPX	50IPR	.346	1 1/4	32
480-55IPX	55IPR	.440	1 1/4	32

Ask your local Apex Representative about MorTorq® Super Bits

Torx Plus® Bits



1/4" Hex Power Drive

Part Number	Driver Size	A	Overall Length	
			In.	mm
49-10IPX	10IP	.107	1 15/16	49
49-A-10IPX	10IP	.107	2 3/4	70
49-B-10IPX	10IP	.107	3 1/2	89
49-15IPX	15IP	.128	1 15/16	49
49-A-15IPX	15IP	.128	2 3/4	70
49-B-15IPX	15IP	.128	3 1/2	89
49-20IPX	20IP	.151	1 15/16	49
49-A-20IPX	20IP	.151	2 3/4	70
49-B-20IPX	20IP	.151	3 1/2	89
49-25IPX	25IP	.173	1 15/16	49
49-A-25IPX	25IP	.173	2 3/4	70
49-B-25IPX	25IP	.173	3 1/2	89
49-27IPX	27IP	.195	1 15/16	49
49-A-27IPX	27IP	.195	2 3/4	70
49-B-27IPX	27IP	.195	3 1/2	89
49-30IPX	30IP	.216	1 15/16	49
49-A-30IPX	30IP	.216	2 3/4	70
49-B-30IPX	30IP	.216	3 1/2	89
49-40IPX	40IP	.260	1 15/16	49



1/4" Hex Power Drive – Tamper Resistant

Part Number	Driver Size	A	Overall Length	
			In.	mm
49-10IPRX	10IPR	.107	1 15/16	49
49-15IPRX	15IPR	.128	1 15/16	49
49-20IPRX	20IPR	.151	1 15/16	49
49-25IPRX	25IPR	.173	1 15/16	49
49-27IPRX	27IPR	.195	1 15/16	49
49-30IPRX	30IPR	.216	1 15/16	49
49-40IPRX	40IPR	.260	1 15/16	49

**Tamper resistant Torx Plus® bits are available on a restricted distribution basis. Contact your local Apex representative for details.

Pozidriv® Bits



1/4" Hex Insert Bits

Part Number	Point Size	Overall Length	
		In.	mm
440-1-PZDX	1	1	25
440-2-PZDX	2	1	25
440-215-PZDX	2	1 1/2	38
440-22-PZDX	2	2	51
440-3-PZDX	3	1	25
440-4-PZDX	4	1 1/4	32



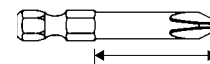
1/4" Hex Insert Bits – Limited Clearance

Part Number	Point Size	Overall Length		Turned Length (A)		Turned OD (B)	
		In.	mm	In.	mm	In.	mm
446-1-PZDX	1	1	25.4	7/16	11	0.18	4.6
446-2-PZDX	2	1	25.4	7/16	11	0.18	4.6



5/16" Hex Insert Bits

Part Number	Point Size	Overall Length	
		In.	mm
480-1-PZDX	1	1 1/4	32
480-2-PZDX	2	1 1/4	32
480-3-PZDX	3	1 1/4	32



1/4" Hex Power Drive

Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
491-PZDX	1	1 15/16	49	3/16	4.8	1 1/4	32
491-A-PZDX	1	2 3/4	70	3/16	4.8	2	51
491-B-PZDX	1	3 1/2	89	3/16	4.8	2 3/4	70
491-C-PZDX	1	6	152	3/16	4.8	2	51
492-PZDX	2	1 15/16	49	1/4	6.4	1 1/4	32
492-A-PZDX	2	2 3/4	70	1/4	6.4	2	51
492-B-PZDX	2	3 1/2	89	1/4	6.4	2 3/4	70
492-C-PZDX	2	6	152	1/4	6.4	2	51
493-PZDX	3	1 15/16	49	5/16	7.9	1	25
493-A-PZDX	3	2 3/4	70	5/16	7.9	1 3/4	44
493-B-PZDX	3	3 1/2	89	5/16	7.9	2 1/4	57
493-C-PZDX	3	6	152	5/16	7.9	5	127



1/4"-24 Screw Shank Drive

Part Number	Point Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
401-PZDX	1	1 1/2	38	3/16	4.8
402-PZDX	2	1 1/2	38	1/4	6.4
403-PZDX	3	1 1/2	38	5/16	7.9



8-32 Screw Shank Drive

Part Number	Point Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
591-PZDX	1	1 3/16	30	7/32	5.6
592-PZDX	2	1 3/16	30	7/32	5.6

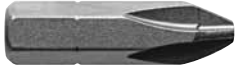


10-32 Screw Shank Drive

Part Number	Point Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
502-PZDX	2	1 1/2	38	1/4	6.4
SD-1342-2-PZD	2	1 3/4	45	1/4	6.4

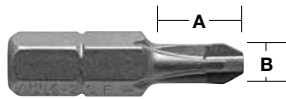
Pozidriv® is a registered trademark of the Phillips Screw Company.

Sel-O-Fit Bits

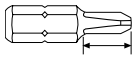


1/4" Hex Insert Bits

Part Number	Point Size	Overall Length	
		In.	mm
440-1-SFX	1	1	25
440-2-SFX	2	1	25
440-215-SFX	2	1 1/2	38
440-22-SFX	2	2	51
440-225-SFX	2	2 1/2	64
440-3-SFX	3	1	25



1/4" Hex Insert Bits – Limited Clearance



Part Number	Point Size	Overall Length		Turned Length (A)		Turned OD (B)	
		In.	mm	In.	mm	In.	mm
446-2-SFX	2	1	25	7/16	11	0.18	4.6

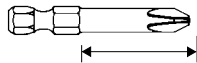


5/16" Hex Insert Bits

Part Number	Point Size	Overall Length	
		In.	mm
480-2-SFX	2	1 1/4	32



1/4" Hex Power Drive



Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
491-SFX	1	1 15/16	49	3/16	5	1 1/4	32
491-A-SFX	1	2 3/4	70	3/16	5	2	51
491-B-SFX	1	3 1/2	89	3/16	5	2 3/4	70
491-C-SFX	1	6	152	3/16	5	2	51
492-SFX	2	1 15/16	49	1/4	6	1 1/4	32
492-A-SFX	2	2 3/4	70	1/4	6	2	51
492-B-SFX	2	3 1/2	89	1/4	6	2 3/4	70
492-C-SFX	2	6	152	1/4	6	2	51

Sel-O-Fit® bits are designed to provide a more efficient means of driving Pozidriv® screws.

The Sel-O-Fit bit places torque on the strongest and most mechanically advantageous portion of the driver tip.

This allows more torque to be applied while minimizing the possibility of breakage and camout.

Sel-O-Fit® is a registered trademark of Cooper Industries.

Quadrex® Bits

1/4" Hex Insert Bits

Part Number	Point Size	Overall Length	
		In.	mm
950-QD-2	2	1	25

1/4" Hex Power Drive

Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
95-QD-2	2	1 15/16	49	1/4	6	1 1/4	32
95-A-QD-2	2	2 3/4	70	1/4	6	2	51
95-B-QD-2	2	3 1/2	89	1/4	6	2 3/4	70
95-QD-3	3	1 15/16	49	5/16	7.9	1 1/4	32

If the tool you need does not appear in this catalog, give us a call. The odds are, we may have what you need as a non-catalog item. If not, our experienced staff of tooling experts can design and manufacture "specials" to meet the needs of your specific application. Give us a call at 1-800-845-5629 or visit our website www.apex-tools.com.

Frearson Bits

1/4" Hex Insert Bits



Part Number	Point Size	Overall Length		
		In.	mm	
440-FX	All	1	25	
446-FX	All	1	25	For limited clearance

5/16" Hex Insert Bit



Part Number	Point Size	Overall Length	
		In.	mm
480-FX	All	1 3/8	35



1/4" Hex Power Drive

Part Number	Screw Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
491-FX	All	1 15/16	49	3/16	5	1 1/4	32
491-AFX	All	2 3/4	70	3/16	5	2	51
491-BFX	All	3 1/2	89	3/16	5	2 3/4	70
491-CFX	All	6	152	3/16	5	2	51
492-FX	All	1 15/16	49	1/4	6	1 1/4	32
492-AFX	All	2 3/4	70	1/4	6	2	51
492-BFX	All	3 1/2	89	1/4	6	2 3/4	70
492-CFX	All	6	152	1/4	6	2	51
493-FX	All	1 15/16	49	5/16	8	1	25
493-BFX	All	3 1/2	89	5/16	8	2 1/2	64

The Frearson recess is designed so that any size bit will fit any size recess. Choose bits on the basis of body diameter – the larger the screw, the larger the body diameter.

12-24 Screw Shank Drive



Part Number	Screw Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
552-FX	All	1 3/16	30	.30	8



1/4" Female Square Drive

Part Number	Screw Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
822-F	All	2	51	1/4	6



3/8" Female Square Drive

Part Number	Screw Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
832-F	All	2 5/8	67	1/4	6
833-F	All	2 5/8	67	5/16	8
834-F	All	2 5/8	67	3/8	10

ACR® is a trademark of the Phillips Screw Co.

B.N.A.E. Bits

1/4" Hex Insert Bits



Part Number	Point Size	Overall Length	
		In.	mm
BNAE-3mm	3mm	1 1/8	29
BNAE-4mm	4mm	1 1/8	29
BNAE-5mm	5mm	1 1/8	29
BNAE-6mm	6mm	1 1/8	29
BNAE-8mm	8mm	1 1/8	29

1/4" Hex Insert Bits – ACR®



Part Number	Point Size	Overall Length	
		In.	mm
BNAE-4mm-ACR	4mm	1 1/8	29
BNAE-5mm-ACR	5mm	1 1/8	29
BNAE-6mm-ACR	6mm	1 1/8	29



ACR® ribs for both removal and driving

Socket Head Bits

1/4" Hex Insert Bits



Part Number	Hex Size	Overall Length	
		In.	mm
185-000X	.050	1	25
185-00X	1/16	1	25
185-0X	5/64	1	25
185-1X	3/32	1	25
185-9X	7/64	1	25
185-2X	1/8	1	25
185-10X	9/64	1	25
185-3X	5/32	1 5/16	33
185-4X	3/16	1 5/16	33
185-4-4X	3/16	4	102
185-5X	7/32	1 5/16	33
185-6X	1/4	1 5/16	33
185-7X	5/16	1 1/4	32
185-8X	3/8	1 1/4	32

1/4" Hex Insert Bits – Metric



Part Number	Hex Size	Overall Length	
		In.	mm
185-1.5mm	1.5mm	1	25
185-2mm	2mm	1	25
185-2.5mm	2.5mm	1	25
185-3mm	3mm	1	25
185-4mm	4mm	1 5/16	33
185-5mm	5mm	1 5/16	33
185-6mm	6mm	1 5/16	33
185-7mm	7mm	1 1/4	32
185-8mm	8mm	1 1/4	32
185-9mm	9mm	1 1/4	32
185-10mm	10mm	1 1/4	32

5/16" Hex Insert Bits



Part Number	Hex Size	Overall Length	
		In.	mm
315-3X	5/32	1 5/16	33
315-4X	3/16	1 5/16	33
315-5X	7/32	1 5/16	33
315-6X	1/4	1 5/16	33
315-7X	5/16	1 5/16	33
315-8X	3/8	1 5/16	33

5/16" Hex Insert Bits – Metric



Part Number	Hex Size	Overall Length	
		In.	mm
315-2.5mm	2.5mm	1	25
315-4mm	4mm	1 5/16	33
315-5mm	5mm	1 5/16	33
315-6mm	6mm	1 5/16	33
315-7mm	7mm	1 5/16	33
315-8mm	8mm	1 5/16	33
315-10mm	10mm	1 3/8	35
315-12mm	12mm	1 1/4	32
315-14mm	14mm	1 1/4	32

1/4" Hex Power Drive



Part Number	Hex Size	Overall Length	
		In.	mm
AM-01-A	0.050	1 15/16	49
AM-02	1/16	1 15/16	49
AM-02-A	5/64	1 15/16	49
AM-03	3/32	1 15/16	49
AM-03-3	3/32	3	76
AM-03-6	3/32	6	152
AM-03-A	7/64	1 15/16	49
AM-04	1/8	1 15/16	49
AM-04-3	1/8	3	76
AM-04-35	1/8	3 1/2	89
AM-04-4	1/8	4	102
AM-04-5	1/8	5	127
AM-04-6	1/8	6	152
AM-04-A	9/64	1 15/16	49
AM-04-A-4	9/64	4	102
AM-05	5/32	1 15/16	49
AM-05-3	5/32	3	76
AM-05-35	5/32	3 1/2	89
AM-05-4	5/32	4	102
AM-05-5	5/32	5	127
AM-05-6	5/32	6	152
AM-05-8	5/32	8	203
AM-06	3/16	1 15/16	49
AM-06-3	3/16	3	76
AM-06-4	3/16	4	102
AM-06-6	3/16	6	152
AM-07	7/32	1 15/16	49
AM-08	1/4	1 15/16	49
AM-10	5/16	1 15/16	49

1/4" Hex Power Drive – Metric



Part Number	Hex Size	Overall Length	
		In.	mm
AM-1.5mm	1.5mm	1 15/16	49
AM-2mm	2mm	1 15/16	49
AM-2.5mm	2.5mm	1 15/16	49
AM-3mm	3mm	1 15/16	49
AM-3mm-3	3mm	3	76
AM-3mm-4	3mm	4	102
AM-4mm	4mm	1 15/16	49
AM-5mm	5mm	1 15/16	49
AM-5mm-4	5mm	4	102
AM-6mm	6mm	1 15/16	49
AM-6mm-4	6mm	4	102
AM-7mm	7mm	1 15/16	49
AM-8mm	8mm	1 15/16	49
AM-10mm	10mm	1 15/16	49

5/16" Hex Power Drive



Part Number	Hex Size	Overall Length	
		In.	mm
AS-06	3/16	3	76
AS-10	5/16	3	76
AS-12	3/8	3	76

Socket Head Bits

7/16" Hex Power Drive



Part Number	Hex Size	Overall Length	
		In.	mm
AN-04	1/8	3 1/2	89
AN-04-A	9/64	3 1/2	89
AN-05	5/32	3 1/2	89
AN-05-6	5/32	6	152
AN-06	3/16	3 1/2	89
AN-06-6	3/16	6	152
AN-07	7/32	3 1/2	89
AN-07-8	7/32	8	203
AN-08	1/4	3 1/2	89
AN-08-8	1/4	8	203
AN-09	9/32	3 1/2	89
AN-10	5/16	3 1/2	89
AN-10-6	5/16	6	152
AN-12	3/8	3 1/2	89
AN-12-6	3/8	6	152
AN-16	1/2	3 1/2	89
AN-16-6	1/2	6	152

7/16" Hex Power Drive, Metric



Part Number	Size	Hex	Overall Length	
			In.	mm
AN-3mm	3mm		3 1/2	89
AN-4mm	4mm		3 1/2	89
AN-5mm	5mm		3 1/2	89
AN-6mm	6mm		3 1/2	89
AN-8mm	8mm		3 1/2	89
AN-10mm	10mm		3 1/2	89
AN-12mm	12mm		3 1/2	89
AN-14mm	14mm		3 1/2	89
AN-14mm-6	14mm		6	152

5/8" Hex Power Drive



Part Number	Hex Size	Overall Length	
		In.	mm
AP-08	1/4	4	102
AP-10	5/16	4	102
AP-12	3/8	4	102
AP-16	1/2	4	102
AP-18	9/16	4	102
AP-20	5/8	4	102
AP-24	3/4	4	102

Socket Head Bits with Square Drive Adapters, SAE

3/8" Square Drive



Complete	Part Number		Hex Size	Overall Length		Length of Insert	
	Adapter Only	Insert Only		In.	mm	In.	mm
SZ-9	SC-314	SZ-9-A	3/32	2 1/4	57	1 3/8	35
SZ-7	SC-314	SZ-7-A	7/64	2 1/4	57	1 3/8	35
SZ-10	SC-314	SZ-10-A	1/8	2 1/4	57	1 3/8	35
SZ-11	SC-314	SZ-11-A	5/32	2 1/4	57	1 3/8	35
SZ-12	SC-314	SZ-12-A	3/16	2 1/4	57	1 3/8	35
SZ-13	SC-314	SZ-13-A	7/32	2 1/4	57	1 3/8	35
SZ-14	SC-314	SZ-14-A	1/4	2 1/4	57	1 3/8	35
SZ-15	SC-314	SZ-15-A	5/16	2 1/4	57	1 3/8	35
SZ-16	SC-314	SZ-16-A	3/8	2 1/4	57	1 3/8	35
SZ-17	SC-314	SZ-17-A	1/2	2 1/4	57	1 3/8	35
SZ-18	SC-314	SZ-18-A	9/16	2 1/4	57	1 3/8	35
SZ-19	SC-314	SZ-19-A	5/8	2 1/4	57	1 3/8	35

1/2" Square Drive



Complete	Part Number		Hex Size	Overall Length		Length of Insert	
	Adapter Only	Insert Only		In.	mm	In.	mm
SZ-41	SC-514	SZ-11-A	5/32	2 1/2	64	1 3/8	35
SZ-20	SC-514	SZ-12-A	3/16	2 1/2	64	1 3/8	35
SZ-21	SC-514	SZ-13-A	7/32	2 1/2	64	1 3/8	35
SZ-22	SC-514	SZ-14-A	1/4	2 1/2	64	1 3/8	35
SZ-23	SC-514	SZ-15-A	5/16	2 1/2	64	1 3/8	35
SZ-24	SC-514	SZ-16-A	3/8	2 1/2	64	1 3/8	35
SZ-25	SC-514	SZ-17-A	1/2	2 1/2	64	1 3/8	35
SZ-42	SC-520	SZ-31-A	1/2	2 1/2	64	1 9/16	40
SZ-43	SC-514	SZ-18-A	9/16	2 1/2	64	1 3/8	35
SZ-44	SC-520	SZ-32-A	9/16	2 1/2	64	1 9/16	40
SZ-26	SC-514	SZ-19-A	5/8	2 1/2	64	1 3/8	35
SZ-27	RP-520	SZ-33-A	5/8	2 1/2	64	1 9/16	40

Adapters with an "SC" prefix feature a set screw for locking in the bit. An "RP" prefix indicates adapters with a thru hole for a spring pin.

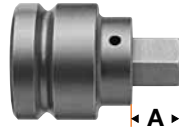
7/16" Hex Insert Bit Only



Part Number	Hex Size	Overall Length	
		In.	mm
SZ-11-A-3	5/32	3	76
SZ-12-A-2	3/16	2	51
SZ-12-A-3	3/16	3	76
SZ-12-A-6	3/16	6	152
SZ-13-A-3	7/32	3	76
SZ-14-A-3	1/4	3	76
SZ-14-A-4	1/4	4	102
SZ-15-A-2	5/16	2	51
SZ-15-A-3	5/16	3	76
SZ-15-A-4	5/16	4	102
SZ-16-A-3	3/8	3	76
SZ-16-A-4	3/8	4	102

Use 7/16" Hex Insert Bits with 7/16" Female Hex Square drive adapters, page 26. These bits feature a thru hole on the hex flat for use with a spring pin.

Socket Head Bits with Square Drive Adapters, SAE



3/4" Square Drive

Complete	Part Number		Hex Size	Overall Length		Length of Insert		Bit Length (A)	
	Adapter Only	Insert Only		In.	mm	In.	mm	In.	mm
SZ-30	SC-720	SZ-30-A	3/8	2 5/8	67	1 9/16	40	29/32	23
SZ-31	SC-720	SZ-31-A	1/2	2 5/8	67	1 9/16	40	29/32	23
SZ-32	SC-720	SZ-32-A	9/16	2 5/8	67	1 9/16	40	29/32	23
SZ-33	RP-720	SZ-33-A	5/8	2 5/8	67	1 9/16	40	29/32	23
SZ-34	RP-720	SZ-34-A	3/4	2 5/8	67	1 9/16	40	29/32	23
SZ-37	RP-728	SZ-37-A	3/4	3 1/8	79	2	51	1 1/8	29
SZ-35	SC-720	SZ-35-A	7/8	2 5/8	67	1 9/16	40	29/32	23
SZ-38	RP-728	SZ-38-A	7/8	3 1/8	79	2	51	1 1/8	29
SZ-36	RP-720	SZ-36-A	1	2 5/8	67	1 9/16	40	29/32	23



1" Square Drive

Complete	Part Number		Hex Size	Overall Length		Length of Insert		Bit Length (A)	
	Adapter Only	Insert Only		In.	mm	In.	mm	In.	mm
SZ-80	RP-820	SZ-31-A	1/2	3 1/16	78	1 9/16	40	29/32	23
SZ-85	RP-828	SZ-85-A	5/8	3 1/4	83	2	51	1 1/8	29
SZ-86	RP-820	SZ-34-A	3/4	3 1/32	77	1 9/16	40	29/32	23
SZ-87	RP-828	SZ-37-A	3/4	3 1/4	83	2	51	1 1/8	29
SZ-88	SC-820	SZ-35-A	7/8	3 1/16	78	1 9/16	40	29/32	23
SZ-89	RP-828	SZ-38-A	7/8	3 1/4	83	2	51	1 1/8	29
SZ-91	RP-828	SZ-39-A	1	3 1/4	83	2	51	1 1/8	29
SZ-101	RP-848	SZ-101-A	1 1/4	3 1/2	89	2 5/8	67	1 3/8	35

An "RP" prefix indicates adapters with a roll pin that is inserted through the bit.

Socket Head Bit & Adapter Sets, SAE



- APH38 8 piece, 3/8" square drive:
1/8, 9/64, 5/32, 3/16, 7/32, 1/4, 5/16, 3/8
- APH56 6 piece, 1/2" square drive:
1/4, 5/16, 3/8, 1/2, 9/16, 5/8

Socket Head Bit & Adapter Sets, Metric



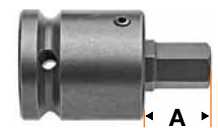
- APH35M 5 piece, 3/8" square drive:
4mm, 5mm, 6mm, 8mm, 10mm
- APH56M 6 piece, 1/2" square drive:
6mm, 8mm, 10mm, 12mm, 14mm, 17mm

Socket Head Adapters & Inserts, Metric



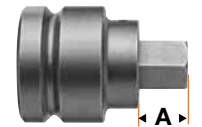
3/8" Square Drive

Complete	Part Number		Hex Size	Overall Length		Length of Insert		Bit Length (A)	
	Adapter Only	Insert Only		In.	mm	In.	mm	In.	mm
SZ-3-7-4mm	SC-314	SZ-7-4mm	4mm	2 1/4	57	1 3/8	35	7/8	22
SZ-3-7-5mm	SC-314	SZ-7-5mm	5mm	2 1/4	57	1 3/8	35	7/8	22
SZ-3-7-6mm	SC-314	SZ-7-6mm	6mm	2 1/4	57	1 3/8	35	7/8	22
SZ-3-7-8mm	SC-314	SZ-7-8mm	8mm	2 1/4	57	1 3/8	35	7/8	22
SZ-3-7-10mm	SC-314	SZ-7-10mm	10mm	2 1/4	57	1 3/8	35	7/8	22



1/2" Square Drive

Complete	Part Number		Hex Size	Overall Length		Length of Insert		Bit Length (A)	
	Adapter Only	Insert Only		In.	mm	In.	mm	In.	mm
SZ-5-7-4mm	SC-514	SZ-7-4mm	4mm	2 1/2	63	1 3/8	35	7/8	22
SZ-5-7-5mm	SC-514	SZ-7-5mm	5mm	2 1/2	63	1 3/8	35	7/8	22
SZ-5-7-6mm	SC-514	SZ-7-6mm	6mm	2 1/2	63	1 3/8	35	7/8	22
SZ-5-7-8mm	SC-514	SZ-7-8mm	8mm	2 1/2	63	1 3/8	35	7/8	22
SZ-5-7-10mm	SC-514	SZ-7-10mm	10mm	2 1/2	63	1 3/8	35	7/8	22
SZ-5-7-12mm	SC-514	SZ-7-12mm	12mm	2 1/2	63	1 3/8	35	7/8	22
SZ-5-7-14mm	SC-514	SZ-7-14mm	14mm	2 1/2	63	1 3/8	35	15/16	24
SZ-5-10-14mm	RP-520	SZ-10-14mm	14mm	2 1/2	63	1 9/16	40	29/32	23
SZ-5-10-17mm	RP-520	SZ-10-17mm	17mm	2 1/2	63	1 9/16	40	29/32	23
SZ-5-10-19mm	RP-520	SZ-10-19mm	19mm	2 1/2	63	1 9/16	40	29/32	23



3/4" Square Drive

Complete	Part Number		Hex Size	Overall Length		Length of Insert		Bit Length (A)	
	Adapter Only	Insert Only		In.	mm	In.	mm	In.	mm
SZ-7-10-10mm	RP-720	SZ-10-10mm	10mm	2 1/2	64	1 9/16	40	29/32	23
SZ-7-10-12mm	RP-720	SZ-10-12mm	12mm	2 1/2	64	1 9/16	40	29/32	23
SZ-7-10-14mm	RP-720	SZ-10-14mm	14mm	2 1/2	64	1 9/16	40	29/32	23
SZ-7-10-17mm	RP-720	SZ-10-17mm	17mm	2 1/2	64	1 9/16	40	29/32	23



1" Square Drive

Complete	Part Number		Hex Size	Overall Length		Length of Insert		Bit Length (A)	
	Adapter Only	Insert Only		In.	mm	In.	mm	In.	mm
SZ-8-14-17mm	RP-828	SZ-14-17mm	17mm	3 5/16	84	2	51	1 1/8	29
SZ-8-14-19mm	RP-828	SZ-14-19mm	19mm	3 5/16	84	2	51	1 1/8	29
SZ-8-14-22mm	RP-828	SZ-14-22mm	22mm	3 5/16	84	2	51	1 1/8	29
SZ-8-14-24mm	RP-828	SZ-14-24mm	24mm	3 5/16	84	2	51	1 1/8	29
SZ-8-14-27mm	RP-828	SZ-14-27mm	27mm	3 5/16	84	2	51	1 1/8	29

Square Recess Bits

1/4" Hex Insert Bits



Part Number	Point Size	Nominal Size In.	Overall Length In.	Overall Length mm
950-0X	0	1/16	1	25
950-1X	1	3/32	1	25
950-2X	2	1/8	1	25
950-3X	3	9/64	1	25

1/4" Hex Power Drive



Part Number	Point Size	Nominal Size In.	Overall Length In.	Overall Length mm
954-0X	0	1/16	1 15/16	49
954-A-0X	0	1/16	2 3/4	70
954-C-0X	0	1/16	6	152
954-1X	1	3/32	1 15/16	49
954-A-1X	1	3/32	2 3/4	70
954-B-1X	1	3/32	3 1/2	89
954-C-1X	1	3/32	6	152
954-2X	2	1/8	1 15/16	49
954-A-2X	2	1/8	2 3/4	70
954-B-2X	2	1/8	3 1/2	89
954-C-2X	2	1/8	6	152
954-3X	3	9/64	1 15/16	49
954-A-3X	3	9/64	2 3/4	70
954-B-3X	3	9/64	3 1/2	89
954-C-3X	3	9/64	6	152

1/4" Hex Power Drive – Turned Body



Part Number	Point Size	Nominal Size In.	Overall Length In.	Overall Length mm	Turned Length In.	Turned Length mm
1950-0X	0	1/16	1 15/16	49	1 1/4	32
1951-0X	0	1/16	2 3/4	70	2	51
1950-1X	1	3/32	1 15/16	49	1 1/4	32
1951-1X	1	3/32	2 3/4	70	2	51
1953-1X	1	3/32	3 1/2	89	2 3/4	70
1950-2X	2	1/8	1 15/16	49	1 1/4	32
1951-2X	2	1/8	2 3/4	70	2	51
1953-2X	2	1/8	3 1/2	89	2 3/4	70
1956-2X	2	1/8	6	152	5 1/8	130
1950-3X	3	9/64	1 15/16	49	1 1/4	32
1951-3X	3	9/64	2 3/4	70	2	51
1953-3X	3	9/64	3 1/2	89	2 3/4	70

Screw Size	3 & 4	5, 6, 7	8, 9, 10	12-14 1/4
Square Point Size	0	1	2	3

For Quad-rex bits refer to page 14.

Male Square Inserts for Pipe Plugs

1/4" to 1/2" Male Square



Part Number	Male Hex In.	Male Square In.	Overall Length In.	Overall Length mm
P-1408	7/16	1/4	1 1/4	32
P-1409	7/16	9/32	1 1/4	32
P-1410	7/16	5/16	1 1/4	32
P-1412	7/16	3/8	1 1/4	32
P-1414	7/16	7/16	1 1/4	32
P-1416	7/16	1/2	1 1/4	32
P-2010	5/8	5/16	1 1/2	38
P-2012	5/8	3/8	1 1/2	38
P-2014	5/8	7/16	1 1/2	38
P-2016	5/8	1/2	1 1/2	38

Note: For pipe plug inserts use SC and RP bit holders found on page 26.

Tri-Wing®

1/4" Hex Insert Bits



Part Number	Recess Size	Screw Size Tension Head	Screw Size Shear Head	Overall Length	
				In.	mm
TWD-0	0	0-80	-	1	25
TWD-1	1	2-56	4-40	1	25
TWD-2	2	4-40	6-32	1	25
TWD-3	3	6-32	8-32	1	25
TWD-4	4	8-32	10-32	1	25
TWD-5	5	10-32	1/4-28	1	25
TWD-6	6	1/4	5/16	1	25
TWD-7	7	5/16	3/8	1	25

1/4" Hex Insert Bits – ACR®

Available with ACR® ribs for removal only



Part Number	Recess Size	Screw Size Tension Head	Screw Size Shear Head	Overall Length	
				In.	mm
TWD-4-ACR	4	8-32	10-32	1	25
TWD-5-ACR	5	10-32	1/4-28	1	25

5/16" Hex Insert Bit



Part Number	Recess Size	Screw Size Tension Head	Screw Size Shear Head	Overall Length	
				In.	mm
TWE-4	4	8-32	10-32	1 1/4	32
TWE-5	5	10-32	1/4-28	1 1/4	32

1/4" Hex Power Drive



Part Number	Recess Size	Screw Size Tension Head	Screw Size Shear Head	Overall Length	
				In.	mm
TW-0	0	0-80	-	1 1/4	32
TW-1	1	2-56	4-40	1 1/4	32
TW-2	2	4-40	6-32	1 1/4	32
TW-3	3	6-32	8-32	1 1/4	32
TW-4	4	8-32	10-32	1 1/4	32
TW-5	5	10-32	1/4-28	1 1/4	32
TWB-6	6	1/4-28	5/16-24	1 1/2	38
TWB-7	7	5/16-24	3/8-24	1 1/2	38
TWB-8	8	3/8-24	7/16-20	1 1/2	38

5/16" Hex Power Drive



Part Number	Recess Size	Screw Size Tension Head	Screw Size Shear Head	Overall Length	
				In.	mm
TWA-6	6	1/4-28	5/16-24	1 1/4	32
TWA-7	7	5/16-24	3/8-24	1 1/4	32
TWA-8	8	3/8-24	7/16-20	1 1/4	32

7/16" Hex Power Drive



Part Number	Recess Size	Screw Size Tension Head	Screw Size Shear Head	Overall Length	
				In.	mm
TW-6	6	1/4-28	5/16-24	1 1/4	32
TW-7	7	5/16-24	3/8-24	1 1/4	32

Hi-Torque® Bits

1/4" Square Drive Insert Bits



Part Number	Recess	Overall Length In.	Body Diameter In.	Blade Thickness In.	Blade Width In.
HTS-0	0	1	1/2	.029	.167
HTS-1	1	1	1/2	.049	.274
HTS-2	2	1	1/2	.059	.295
HTS-3	3	1	1/2	.059	.377
HTS-4	4	1	1/2	.073	.502

3/8" Square Drive Insert Bits



Part Number	Recess	Overall Length In.	Body Diameter In.	Blade Thickness In.	Blade Width In.
HTS-3A	3	1 1/4	3/4	.059	.377
HTS-4A	4	1 1/4	3/4	.073	.502
HTS-5	5	1 1/4	3/4	.079	.629
HTS-6	6	1 1/4	3/4	.095	.745

1/2" Square Drive Insert Bits



Part Number	Recess	Overall Length In.	Body Diameter In.	Blade Thickness In.	Blade Width In.
HTS-7	7	1 5/8	1	.112	.884
HTS-8	8	1 5/8	1	.142	.995
HTS-9	9	1 5/8	1 1/4	.162	1.136
HTS-10	10	1 5/8	1 1/4	.182	1.250
HTS-12	12	2 3/8	1 1/4	.216	1.500

1/4" Hex Insert Bits



Part Number	Recess	Overall Length In.	Body Diameter In.	Blade Thickness In.	Blade Width In.
HTN-B-1	1	1 1/4	9/32	.049	.274
HTN-B-2	2	1 1/4	5/16	.059	.295
HTN-B-3	3	1 1/4	3/8	.059	.377
HTN-B-4	4	1 1/4	1/2	.073	.502

Nominal Screw Size	0	1	2	3	4	5	6	8	10	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4
Hi-Torque Recess	0	0	0	1	1	1	1	2	3	4	5	6	7	8	9	10	12